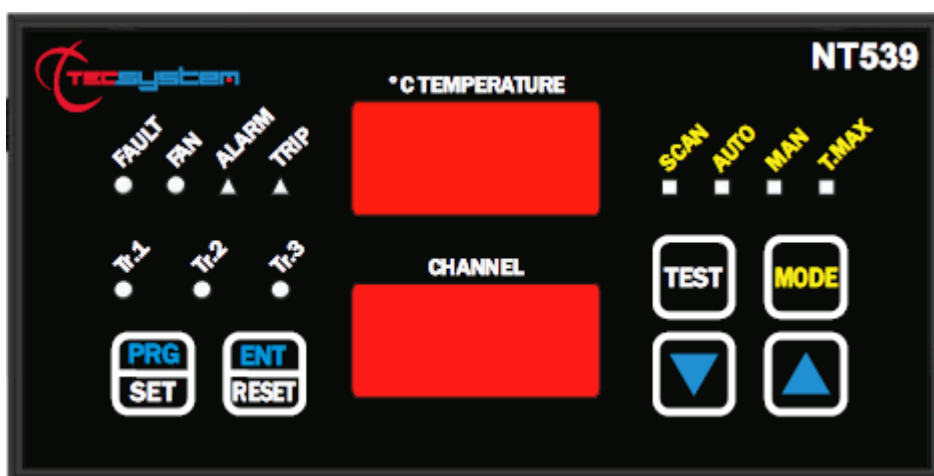


INSTRUCTION MANUAL

NT539



1MN0143 REV.0



operates with ISO9001 certified quality system

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R. 1.2 26/11/20

ENGLISH

“Translations of the original instructions”

INTRODUCTION

First of all we wish to thank you for choosing to use a **TECSYSTEM** product and recommend you read this instruction manual carefully: You will understand the use of the equipment and therefore be able to take advantage of all its functions.

ATTENTION! THIS MANUAL IS VALID AND COMPLETE FOR THE CONTROL UNIT NT539

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SAFETY REQUIREMENTS



ATTENTION:

Read the manual carefully before starting to use the control unit. Keep the instructions for future reference



Do not open the device, touching any internal components can cause electric shock. Contact with voltage over 50 Volts can be fatal. To reduce the risk of electric shock, do not dismantle the back of the device for any reason. Moreover its opening would void the warranty.

Before connecting the device to the power supply, make sure that all the connections are correct. Always disconnect the unit from the supply before any cabling modification.



Any work on the equipment must be entrusted to a qualified engineer.

Failure to comply with these instructions can cause damages, fires or electric shock, and possible serious injuries!

POWER SUPPLY

The NT539 has UNIVERSAL power supply, i.e. it can be supplied by 24 to 240 Vac-Vdc, irrespectively of polarity in Vdc. Before using it, make sure the power cable is not damaged, knotted or pinched. Do not tamper with the power cable. Never disconnect the unit by pulling the cable, avoid touching the pins. Do not carry out any connecting/disconnecting with wet hands. To disconnect the device, do not use objects such as levers. Immediately disconnect the device if you smell burning or see any smoke: contact technical service.

LIQUIDS

Do not expose the equipment to splashes or drops, do not position it in places with humidity exceeding 90% and never touch with wet or humid hands. If any liquid penetrates the control unit, disconnect it immediately and contact technical service.

CLEANING

Disconnect the power cable before cleaning the control unit, use a dry cloth to dust it, without any solvent or detergents, and compressed air.

OBJECTS

Never insert any objects into the cracks of the control unit. If this happens, disconnect the control unit and contact an engineer.

USE RESERVED TO QUALIFIED PERSONNEL

The purchased goods are a sophisticated electronic device that is totally unsuitable to be used by non-qualified personnel. Any work must be carried out by a specialist engineer.

ACCESSORIES

The use of non-original accessories or spare parts can damage the unit and endanger users' safety. In the event of faults, contact technical service.

LOCATION

Install the control unit indoors, in a place protected from water splashes and sun rays. Do not place near heat sources exceeding the parameters stated in this manual. Position on a stable surface, far from any possible vibrations. Position the unit as far as possible from any intense magnetic fields.

REPAIRS

Do not open the control unit. For any fault, always use qualified personnel. The opening of the control unit and/or the removal of the series identifying label entails the automatic forfeiture of the warranty. The Warranty seal is applied to all devices, any attempt to open the unit would break the seal and cause the consequent automatic forfeiture of the warranty.

TECHNICAL INFORMATION

Mail: ufficiotecnico@tecsystem.it — tel: 02/4581861

ACCESSORIES

The following objects are present inside the box:

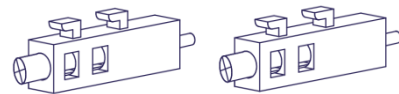
Control unit



Start Guide and QR code



2 blocks for panel mounting



1 supply terminal 3 poles pitch 5
Code: 2PL0367- Screws tightening torque 0.5Nm



2 relay terminals 6 poles pitch 5
Code: 2PL0372 -Screws tightening torque 0.5Nm



2 relay terminals 9 poles pitch 5
Code: 2PL0376 -Screws tightening torque 0.5Nm



3 Pt100 sensor terminals 12 poles pitch 3.5
Code: 2PL0375- Screws tightening torque 0,25Nm



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ATTENTION: always install the device using the terminals included in the pack. The use of terminals other than those included with the control unit might cause malfunctions

TECHNICAL SPECIFICATIONS

NT539

POWER SUPPLY

Supply rated values

24-240 Vca-Vdc
50/60Hz

Vdc with reversible polarities

●

INPUTS

9 inputs for RTD sensors, Pt100 type with 3 wires (max section 1.5mm²) subdivided in 3 groups (1-9, 10-18,19-27)

●

Connections on removable terminal strips

●

Input channels protected against electromagnetic interference

●

Cable compensation for thermistors

500 m (1 mm²)

OUTPUTS

3 relays of alarm (ALARM TR1-ALARM TR2-ALARM TR3) **SPDT**

●

3 relays of trip (TRIP TR1-TRIP TR2-TRIP TR3) **SPDT**

●

3 relays of fan (FAN TR1-FAN TR2-FAN TR3) **SPDT**

●

1 sensor or operating failure (FAULT) relay **SPDT**

●

Output relay with 6A-250Vac-res $\text{COS}\Phi=1$ contacts

●

DIMENSIONS

144x72 mm– din43700–depth 131mm (terminal block included)

Hole 139 x 67 mm

TESTS AND PERFORMANCE

Construction in compliance with CE regulations

●

Protection from electrical interference EN 61000-4-4

●

Dielectric strength 1500 Vac for a min. between output relays and sensors, relays and power supply, power supply and sensors

●

Accuracy $\pm 1\%$ vfs, ± 1 digit

●

Ambient operating temperature from -20°C to $+60^{\circ}\text{C}$

●

Humidity 90% non-condensing

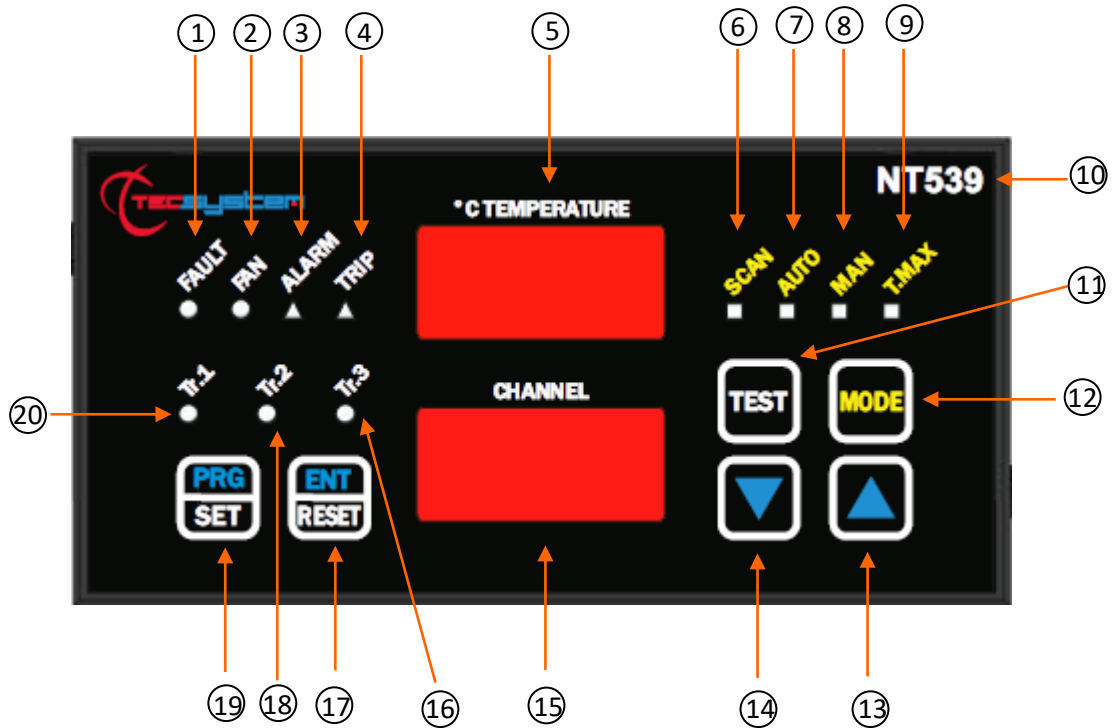
●

Frontal film polycarbonate IP50

●

TECHNICAL SPECIFICATIONS	NT539
TESTS AND PERFORMANCE	
Housing PPO UL 94 _V0	•
Absorption 6VA	•
Digital linearity of sensor signal	•
Self-diagnostic circuit	•
Protection treatment of the electronic part	Option
DISPLAY AND DATA MANAGEMENT	
2x13mm displays with 3 digits to display temperatures, messages and channels	•
4 LED's to show the display mode (SCAN, AUTO, MAN, TMAX)	•
4 LED's to show the state of the alarms relevant to displayed channel (FAULT, FAN, ALARM, TRIP)	•
3 LED's to show the transformer (TR1-TR2-TR3)	•
Temperature control from 0°C ÷ to 200°C	•
2 alarm thresholds (ALARM – TRIP) for each transformer	•
1 fan threshold (ON– OFF) for each transformer	•
Sensor diagnostics (Fcc-Foc-Fcd)	•
Data memory diagnostics (Ech)	•
Access to programming through front keyboard	•
Automatic exit from relay programming, display and test after 1 minute's inactivity	•
Incorrect programming warning	•
Selection between channel automatic scanning, hottest channel or manual scanning	•
Storage of maximum temperatures reached by channels and alarm status	•
Front key to reset the alarms	•

FRONT PANEL



1MN0143 REV. 0

1)	FAULT (red) LED	11)	Led/Relay test button
2)	FAN (yellow) LED	12)	Display mode selection button
3)	ALARM (red) LED	13)	UP key
4)	TRIP (red) LED	14)	DOWN key
5)	3-digit temperature display	15)	3-digit channel display
6)	Scan mode selection (yellow) LED	16)	TR.3 (red) LED
7)	Auto mode selection (green) LED	17)	Enter/Reset button
8)	Man mode selection (yellow) LED	18)	TR.2 (red) LED
9)	T-max mode selection (red) LED	19)	Programming / Setting button
10)	Control unit series	20)	TR.1 (red) LED

DISPLAY

The first display is dedicated to show the temperatures.

Second display to show the monitored channel.

Pressing MODE key, the display mode is loaded:

- **SCAN:** the monitoring unit displays all the activated (°C) and deactivated (NO) channels scanning every 2 seconds.
- **AUTO:** the monitoring unit displays the hottest channel automatically.
- **MAN:** manual reading of the channel temperature using the up/down keys ▲▼.
- **T.MAX:** the monitoring unit displays the highest temperature reached by the sensors and any situation of alarm or fault occurred, after the last reset. Select channels with cursors ▲▼, reset values with RESET.

OPERATING PROGRAM CONTROL

To control the protection levels programmed, press the PRG button twice to access the **VIS** display mode. By repeatedly pressing the PRG button, you can scroll through all the previously loaded values in sequence.

After 1 minute's keyboard inactivity, the programming display procedure is automatically abandoned.

To stop the display, press the ENT button.

LED TEST

We suggest carrying out the control unit LED test regularly.

For this operation, press the TEST key briefly; all the displays turn on for 2 seconds.

If one of the LEDs does not work, please return the control unit to TECSYSTEM for repair.

ALARM RELAY TEST

This function allows carrying out a test of the relay operation without having to use any other devices.

To start the test procedure, keep the TEST button pressed for about 5 seconds: TST appears for 2 seconds, confirming you have entered Relay Test mode.

The LED that is lit shows the relay to be tested; use the cursors ▲▼ to select the desired relay.

Press the SET and RESET keys to energise and de-energise the relay to be tested; the display will show ON-OFF.

After 1 minute's keyboard inactivity, the RELAY TEST procedure will be automatically abandoned. To stop the RELAY TEST procedure, press the TEST key.

Alternatively, you can use the PT100 simulator model: SIM PT100.

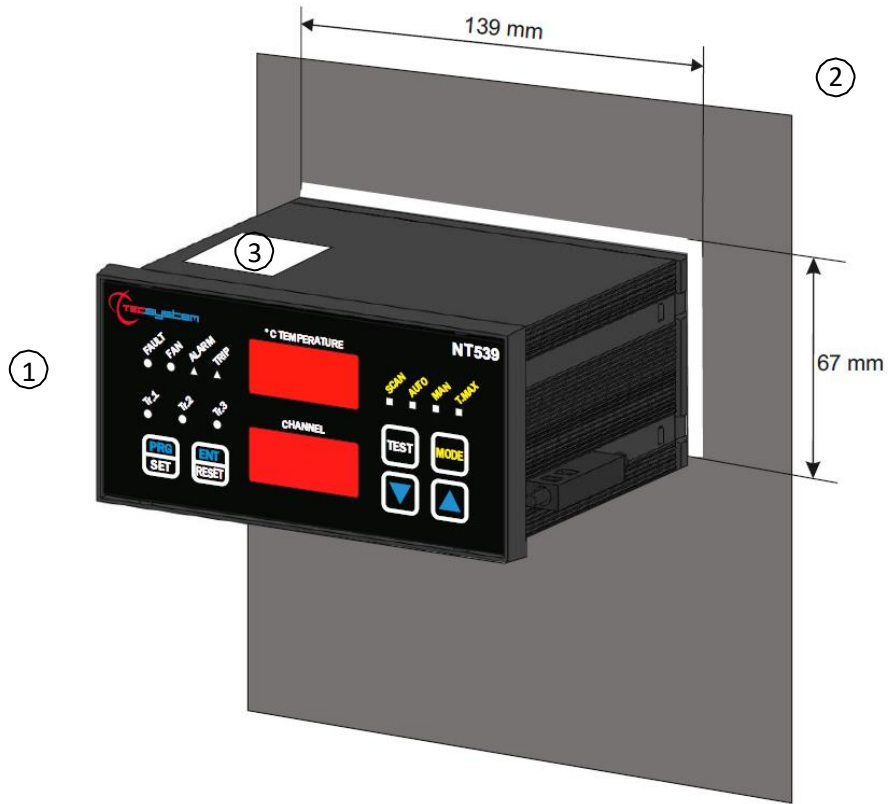
ALARM RELAY SILENCING

If you want to silence the ALARM signal, press the RESET key: the relay de-energises and the ALARM LED, which was fixed, will start flashing.

Silencing is automatically disabled when the temperature goes below the ALARM threshold.

MOUNTING

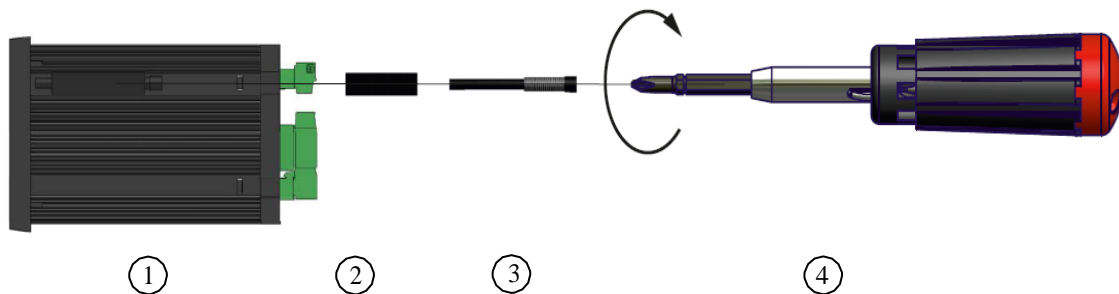
Drill a 139 x 67 mm hole in the panel sheet.



1MN0142 REV. 0

1)	Control unit	2)	Panel hole dimensions (+0.8mm tolerance)
3)	Identification label		

Fix the unit securely with the blocks supplied.

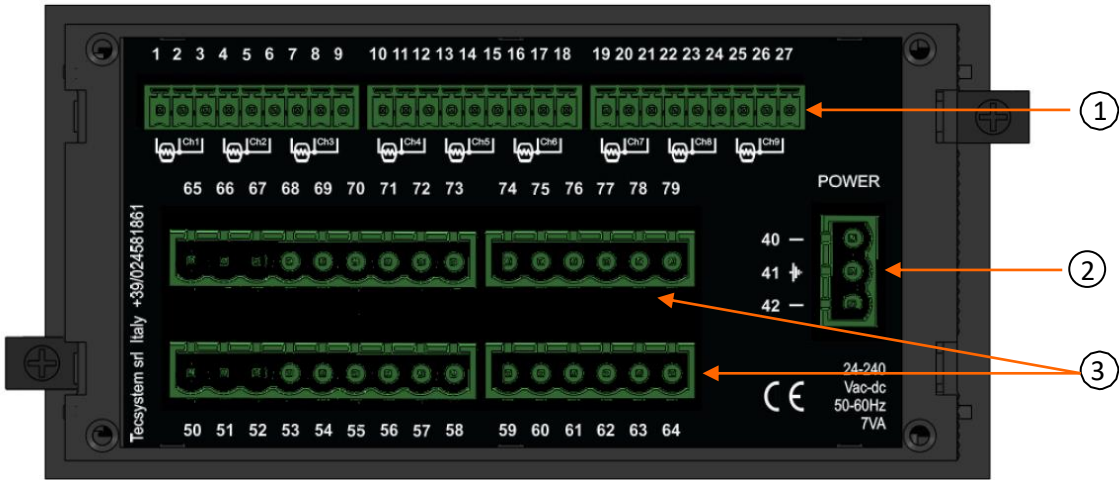


1MN0144 REV.0

1)	Control unit	3)	Fixing screw
2)	Fixing block	4)	Crosshead screwdriver #1X100mm

ELECTRICAL CONNECTIONS

NT539

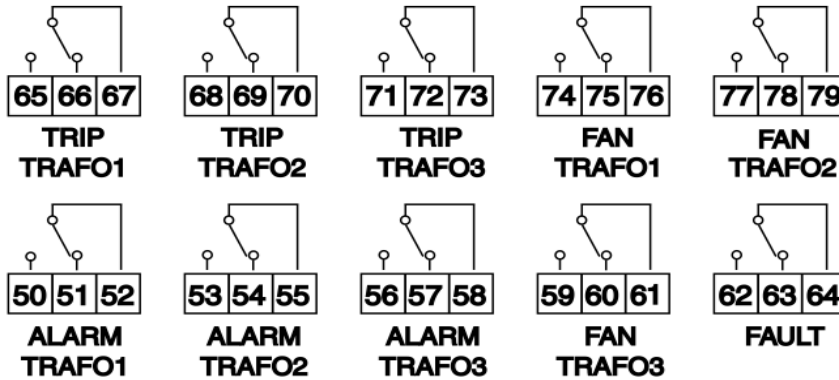


1MN0145 REV. 0

1)	Pt100 sensors (white-red-red)	3)	Relays (TR1-TR2-TR3)
2)	Supply 24-240Vac-dc 50/60Hz.		

Note: relay contact image in non-alarm condition, with the exception of the FAULT relay that switches: contact 63-64 open (NO), contacts 63-64 closed (NC) fault condition identification. Read the Alarms and Ventilation paragraph on page 11 and see the fault contact switching.

RELAY



Output relay with 6A-250Vac-res COS ϕ =1 contacts

1MN0145 REV.0

Pt100 CONNECTION EXAMPLE



Note: Before connecting the sensors to the control unit, read the measurement signal transfer paragraph on page 14 carefully.



POWER SUPPLY

The NT539 has UNIVERSAL power supply, i.e. it can be supplied by 24 to 240 Vac-Vdc, 50/60Hz irrespectively of polarity in Vdc (terminals 40-42).

This is obtained thanks to the use of a tested power supply unit, newly designed and manufactured, that frees installers from worrying about the correct Vac and Vdc supply.

The ground must always be connected to terminal 41.

When the unit is supplied directly by the secondary of the transformer to protect, it can be burnt out by strong overvoltages.

This happens if the main switch is closed and the transformer has no load (blank test). The above-mentioned problems are much more evident when the 220 Vac voltage is taken directly from the transformer secondary bars and there is a

To protect the monitoring device from line overvoltages, we suggest you use the PT-73- 220 electronic discharger, designed by TECSYSTEM S.r.l. for this specific purpose. As an alternative we suggest using 110 Vac or, even better, 110 Vdc supply voltages.

If an existing control unit must be replaced with a new one, to guarantee its correct and safe operation, the sensor/relay/supply connecting terminals must be replaced with the new terminals supplied.

ALARMS AND VENTILATION

Carry out the electrical connections on the removable terminal blocks only after disconnecting them from the unit.

When the control unit is in one of the modes mentioned below, it does not monitor the temperature and the relays are all blocked, the fault contact switches and the fault LED flashes.

- Vis. programming display
- PRG programming
- Relay test

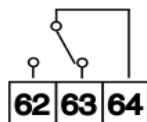
The ALARM and TRIP relays switch only when the set temperature thresholds are exceeded.

The FAULT contact switches when the equipment is powered only if the unit detects no fault on start up, and stays in this condition until one of the following events occurs:

- Data storage fault (Ech message).
- Pt100 sensor fault (FCC short-circuited sensor, FOC interrupted sensor or Fcd quick temperature increase)
- CAL damage to the measurement circuit.
- Insufficient supply voltage.
- During the power on reset after programming (PRG), displaying the data (VIS) and Test relay.

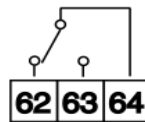
NOTE: do not connect the FAULT relay to the transformer tripping circuit to avoid unwanted system interruptions

FAULT CONTACT SWITCHING



FAULT

FAULT 63-64 NC: ALARM FAULT OR POWER



FAULT

FAULT 63-64 NO: POWER ON - NO FAULT




The FAN contact can be used to control the cooling fans, or it can be included in the conditioning system of the transformer room, see paragraph Fan control on page 15.

NOTE: always disconnect the unit before performing any electrical connections.

PROGRAMMING

NT539

STEP	PRESS	EFFECT	PRESS	NOTES
1		Keep PRG key pressed until PRG led turns on. After PRG indication, the transformer (or coils) number that you want to check appears. On "channel" display appears NTR		
2		Set the desired number (1-2-3)	 	Default 3
3		ALARM threshold for CH 1-2-3 is displayed, TR1		Reference to TR1
4		Set the desired threshold	 	Default 90°C
5		TRIP threshold for CH 1-2-3 is displayed, TR1		Reference to TR1
6		Set the desired threshold	 	Default 119°C
7		FAN YES/NO is displayed, TR1		Forced ventilation command. Reference to TR1
8		Select desired option YES/NO	 	Default YES
9		°C ON is displayed, TR1		FAN turning on
10		Set the desired threshold	 	Default 70°C
11		°C OFF is displayed, TR1		FAN turning off
12		Set the desired threshold	 	Default 60°C
		Repeat steps from 3 to 12 to program TR2 and TR3 thresholds (if enabled at point 2)		
13		Display shows FCD <> "datum"		Fault for temperature fast increase (°C/sec)
14		Set the desired value (see page 16)	 	Default No no = excluded function from No to 30 °C/sec
15		Display shows HFN (only if FAN YES)		Fan cyclic test for 5 minutes each "n" hours
16		Set the desired number of hours	 	Default NO no= disabled function
17		Display shows REL		Select outputs relays common or independent
18		Select desired option	 	Set COM or IND Default COM

19		END is displayed		End of programming
20		Press ENT to store the settings and exit programming		Err: incorrect programming of the LED values (note 6)
21		Return to step 1		

- 1) *The MODE key allows reversing the programming steps.*
- 2) *After 1 minute's keyboard inactivity, programming is exited without saving the data.*
- 3) *During programming the control unit does not control/protect the monitored machine.*
- 4) *At the end of programming the control unit is restarted and the FAULT relay switches until the unit is fully restarted.*
- 5) *If pressing ENT, "Err" appears, it means that one of the following mistakes has been made:*

*ERR ALL.: ALARM \geq TRIP (ALARM AND TRIP LEDS FLASHING)
ERR FAN: FAN-OFF \geq FAN-ON (FAN LED FLASHING)*



ATTENTION:

We recommend you check the unit's programming before starting the device.

The default parameters set by TECSYSTEM might not match your requirements.

Programming the device is the end user's responsibility, the settings of the alarm thresholds and the enabling of the functions described in this manual must be checked (by a specialized engineer) according to the application and features of the system where the control unit is installed on.

TEMPERATURE SENSORS

Each Pt100 thermometric sensor has one white and two red wires (CEI 75.8 regulations). At page 10 it is showed the electrical terminal connection of the unit.

MEASUREMENT SIGNAL TRANSFER

All the cables transferring the Pt100 measurement signals must comply with the following under all circumstances:

1. Every Pt100 must be connected with a three-wire cable having a minimum section of 0.35mm² and a maximum of 1 mm².
2. The extension cable must be screened with a tinned copper braid with 80% cover.
3. Conductors must be twisted, maximum recommended step 60mm.
4. The cable screening must be grounded only with a termination, preferably on the unit side.
5. The sensors' signal transfer cable must not be near any electrical cables, either low or medium-high voltage.
6. The Pt100 cable and the signal transfer cable must be laid in a straight line, without any winding.
7. Any caps used to butt conductors must be crimped properly to avoid false contacts.

NOTE: to install the sensors and signal transferring cable correctly, read the SCS / SENSOR installation rules manual.

What may happen when installation rules are not complied with.

1) The electrical field propagating from the power line of another circuit, couples capacitively with the conductors (in particular with unscreened cables). The effect of this coupling creates a signal that overlaps the signal transmitted by the nearby conductors, causing incorrect readings.

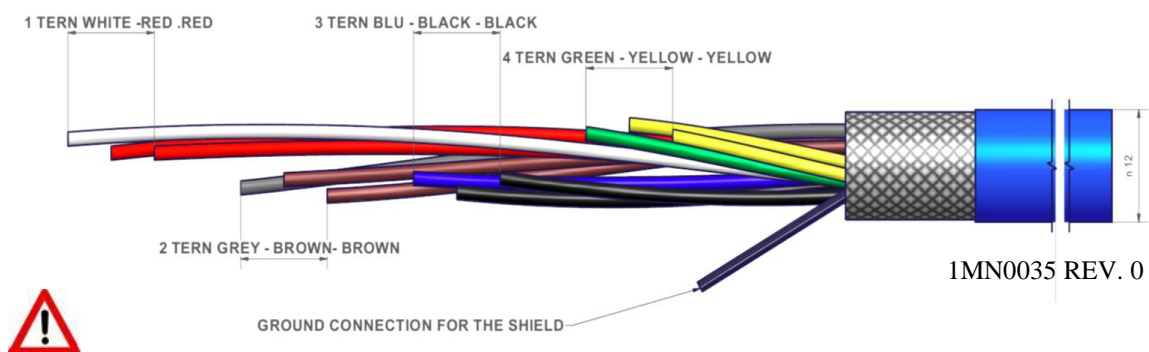
2) The variations in magnetic flux in the power lines may induce an electromotive force on the signal transferring cables (in particular non-twisted cables), that, being a closed circuit, generates a current. This interference current, multiplied by the circuit resistance, gives a voltage value that overlaps the signal to be transmitted, distorting the sensor measurement.

3) False contacts can alter the signal with the consequent variation in the temperature detected.

In specific cases, when the rules for connecting the Pt100 sensors are not complied with, the following anomalies can occur between the SCS box and the temperature control unit:

- a) incorrect temperature readings, alarms or anomalous tripping
- b) mechanical / electrical fault of the Pt100 sensors
- c) damage to the Pt100 inputs of the control unit.

TECSYSTEM S.r.l. has designed its own special cable to transfer the measurement signals, CEI-compliant, with all the protection requirements provided for: model CT-ES



ATTENTION: the use of cables not complying with the above might cause reading anomalies. It is always important to take into account that any interference on the signal lines might cause anomalies on the Pt100 inputs (CH1-CH2-CH3-CH4...) or the sensors

All NT series control units have linearity of the sensor signal, with a maximum error of 1% of full scale value.

TEMPERATURE SENSOR DIAGNOSTICS

In case of failure or exceeded minimum/maximum full scale value of one of the thermometric sensors installed on the machine to protect, the FAULT relay switches immediately with the relative warning of faulty sensor on the corresponding channel:

Fcc indicates sensor short-circuited or minimum full scale value of the control unit exceeded -20°C

Foc indicates sensor interrupted or maximum full scale value of the control unit exceeded 231°C

To eliminate the message and reset FAULT switching, it is necessary to check the Pt100 connections and replace the faulty sensor (if any). If the minimum/maximum full scale value has been reached, check that the ambient conditions match the control unit reading.

Note: exceeding the maximum/minimum full scale value may be caused also by possible interference on the sensor lines, in this case we recommend you to check the sensors and the extension cable in particular are installed correctly (as stated in the MEASUREMENT SIGNAL TRANSFER paragraph on page 14).

We recommend you to enable the FCD (on page 16) function, only after carefully assessing the system conditions.

CAL message display: it appears when damage is found in the measurement circuit. The temperature values displayed might be incorrect. Return the control unit to TECSYSTEM for repairs.

PROGRAMMED DATA DIAGNOSTICS

In case of failure of the internal memory or alteration of the programmed data, at start-up **Ech** is displayed with the relative warning of the Fault contact.

In this case, for safety reasons, the default parameters are loaded automatically (see programming table on pages 12-13).

Eliminate **Ech** by pressing RESET and run programming to enter the desired values.

Finally switch the unit off and back on to check the memory works correctly, if it is damaged **Ech** will be displayed again (send the control unit to TECSYSTEM srl for repairs)

TEMPERATURE DIAGNOSTICS

When one of the temperature sensors senses a temperature 1°C higher than the alarm threshold, 5 seconds later the **ALARM** relay switches and the **ALARM** LED of the affected channel (**CHn**) lights up.

When the trip temperature threshold is exceeded, the **TRIP** relay switches and the **TRIP** LED of the interested channel (**CHn**) lights up. As soon as the temperature goes back to values equal to or lower than the threshold set for the **ALARM** and **TRIP** relays, these relays deenergise and the relative LEDs switch off.

The **ALARM** and **TRIP** values are kept in the internal memory: they can be recalled by entering the Vis mode (programmed parameter display) and modified in PRG (programming) mode.

COOLING FAN CONTROL

The NT539 control unit is fitted with one FAN contacts, if programmed correctly, can control the fans switching ON and OFF to cool the transformer (TR1-TR2-TR3).

The FAN contact can manage cooling the transformer. The FAN led ON on the channel displayed indicates the exceeding of the threshold.

The fan can be controlled

- Using the temperatures sensed by the sensors on the three columns of the transformer, example CH 1.2.3 per **TR1**
(ex. ON at 70°C - OFF at 60°C)

The ON and OFF values can be programmed depending on the range of the device. FAN ON must always be at least 1 ° C above FAN OFF (recommended Δ FAN (ON_OFF) + 10 ° C).

The FAN LED lights up when the temperature exceeds the FAN ON threshold, its relay switches, and goes off when the temperature falls below the FAN OFF threshold, its relay switches.

FAN TEST

By programming (**HFn**), it is possible to have the fans operating 5 minutes every "xxx" hours, regardless of the column or ambient temperature values (i.e.: with HFn=001 the fans are activated for 5 minutes every hour).

This function aims at verifying the fan operation and their control apparatus periodically.

By setting **NO** this function is inhibited.

To enable the Hfn function, read the programming section on pages 12-13.

RELEASE COMMON OR INDEPENDENT MODE

By selecting **COM** (Common) or **IND** (Independent), programming on page 12, you can decide if: when all the relays of the same family exceeded the programmed threshold for **ALARM - TRIP - FAN** relays of **TR1, TR2** and **TR3** monitored transformers (example **ALARM**) commute at the same time (**COM**), or if each relay switches only when the threshold of its monitor TR (transformer) is exceeded (**IND**). **COM** selection can be used to control triple secondary transformers. **IND** selection can be used to monitor three independent transformers.

TECHNICAL SPECIFICATIONS OF Pt100 EXTENSION CABLE

1. Cable 20 x AWG 20/19 Cu/Sn
2. Section 0.55 mm²
3. Flame retardant insulation PVC105
4. CEI 20.35 IEC 332.1 regulations
5. Maximum operating temperature: 90°C
6. Conformation: 4 sets of three twisted and coloured conductors
7. Shield in Cu/Sn
8. Flame retardant PVC sheath
9. External diameter 12mm
10. Standard conformation in 100m coils

FCD FUNCTION

The NT series equipment boasts an innovative control function combined with the dynamic status of the Pt100 sensor.

Activating FCD, the control unit analyses the increase in temperature ΔT (*) recorded in a second (**°C/sec**).

Enabling the function, the user can select the value (ΔT) from a minimum of 1°C/sec to a maximum of 30°C/ sec. If the value sensed is higher than the value set by the user, the control unit inhibits the possible activation of the ALARM and TRIP alarms and switches the FAULT relay (62-63-64), displaying the message "**Fcd fault**".

Example: if we set the function to 5°C, FAULT will switch for FCD only if the control unit senses an increase in ΔT of over 5°C in a second on the monitored system.

Setting "no" disables the FCD function.

When a channel is in FAULT for FCD, the relative Alarm and Trip warnings are inhibited; therefore only the over-quick temperature increase is highlighted.

Press Reset to delete the FCD warnings on all channels and reset the FAULT relay.

Possible FCD applications

Identification of a possible induced interference on the Pt100 sensor line

If the installation instructions are not complied with (see page 14), any disturbance on the Pt100 sensor line can cause false readings or anomalous alarms.

Setting the FCD function in a temperature range of between 1°C and 10°C (5°C recommended), the effects caused by false readings can be suppressed and the alarm relay activation can be prevented, as shown above.

Corrective actions: check the installation of the sensor extension cable is in line with the instructions given in the paragraph on the measurement signal transfer on page 14.

Identification of a sensor fault or faulty connection

In case of a faulty connection or sensor fault, a quick positive or negative variation in temperature might occur, leading to the system tripping or the alarms of the monitored system to be triggered.

In this specific case we recommend the FCD function to be set in a temperature range of between 10°C and 20°C.

Corrective actions: check the terminals the sensor is connected to are tightened and replace the faulty sensor, if required.

Identification of the electrical motor rotor block

In case of temperature control of the electrical motors, the quick temperature increase might be due to a blocked rotor.

In this specific case we recommend the FCD function to be set in a temperature range of between 20°C and 30°C. This setting is recommended in order to prevent the FCD function from activating during motor startup, or where the ΔT /sec. increase varies quickly.

(*) The ΔT value shows the temperature range for each second

IMPORTANT WARNING



Before carrying out the isolation test of the electrical panel the control unit is installed on, disconnect it together with the sensors from the power supply, to prevent it from being seriously damaged.

WARRANTY CONDITIONS

The Product purchased is covered by the manufacturer's or seller's warranty at the terms and conditions set forth in the "Tecsystem s.r.l.'s General Conditions of Sale", available at www.tecsystem.it and / or in the purchase agreement.

The warranty is considered valid only when the product is damaged by causes attributable to TECSYSTEM srl, such as manufacturing or components defects.

The warranty is invalid if the Product proves to have been tampered with / modified, incorrectly connected, because of voltages outside the limits, non-compliance with the assembly and use technical data, as described in this instruction manual.

The warranty is always ex Corsico as stated in the "General Conditions of Sale".

TROUBLESHOOTING	CAUSES AND SOLUTIONS
The control unit does not switch on and the supply to terminals 40-42 is correct.	Check that: the connector is correctly inserted into its housing, the wires are tightened, there is no evidence of burning on the connectors. Disconnect the power supply, carry out the above and reconnect.
One of channels is in FAULT due to FOC/FCC	Check the connections of the Pt100 sensors, check the instructions given in the paragraphs: <i>measurement signal transfer and temperature sensor diagnostics on page 14-15.</i>
When turning on, the display shows "ECH"	Strong interference has damaged the stored data. See the paragraph Programmed data diagnostics on page 15.
All the PT100 sensors are in FCC.	Incorrect sensor connection, the terminal block has been inserted upside down. <i>Check the connections and the terminal board.</i>
The temperature shown by one or more channels is wrong.	Contact the <i>TECSYSTEM Technical Department.</i>
Sudden trip of the main switch. The temperature is on standard levels. Just one channel has caused the trip.	Check the temperatures recorded in T-MAX, check the instructions given in the paragraphs: <i>measurement signal transfer and temperature sensor diagnostics on pages 14-15. Activate the FCD function.</i>
FCD warning	See the FCD function on page 16.
Contact <i>TECSYSTEM Technical Department if the problem persists.</i>	

EQUIPMENT DISPOSAL

European directive 2012/19/EU (WEEE) has been approved to reduce electrical and electronic waste and promote the recycling and reuse of the materials and components of said equipment, cutting down on the disposal of the residues and harmful components of electrical and electronic materials.



All the electrical and electronic equipment supplied after 13 August 2005 is marked with this symbol, pursuant to European directive 2012/19/EU on electrical and electronic waste (WEEE). Any electrical or electronic equipment marked with this symbol must be disposed of separately from normal domestic waste.

Returning used electrical devices: contact TECSYSTEM or your TECSYSTEM agent for information on the correct disposal of the devices.

TECSYSTEM is aware of the impact its products have on the environment and asks its customers active support in the correct and environmentally-friendly disposal of its device

USEFUL CONTACTS

TECHNICAL INFORMATION: ufficiotecnico@tecsystem.it

COMMERCIAL INFORMATION: info@tecsystem.it

