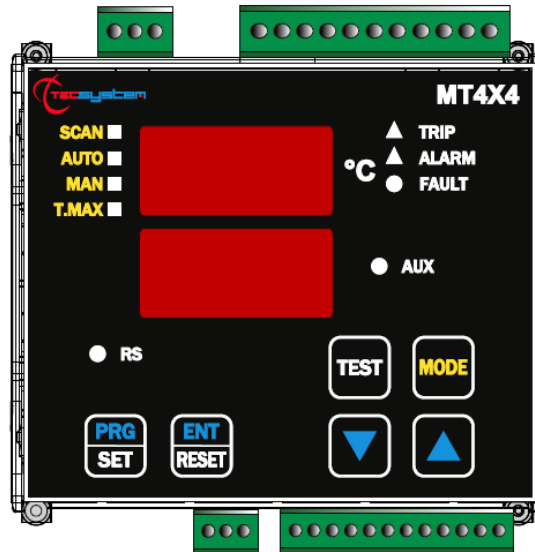


INSTRUCTION MANUAL

MT4X4



1MN0146 REV. 0



operates with ISO9001 certified quality system

TECSYSTEM S.r.l.
20094 Corsico (MI)
Tel.: +39-024581861
Fax: +39-0248600783

<http://www.tecsystem.it>

R. 1.1 26/11/20

ENGLISH

“Translations of the original instructions”

INTRODUCTION

First of all we wish to thank you for choosing to use a **TECSYSTEM** product and recommend you read this instruction manual carefully: You will understand the use of the equipment and therefore be able to take advantage of all its functions.

ATTENTION! THIS MANUAL IS VALID AND COMPLETE FOR THE MT4X4 BASIC AND MT4X4 D CONTROL UNITS .THE NEW UNIT MT4X4 IS A TECSYSTEM DEVICE WITH FOUR INDIPENDENT CHANNELS. IT IS USEFUL FOR THE TEMPERATURE MONITORING OF SMALL THREE PHASE OR SINGLE MOTOR AND TRASNFORMER.

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SAFETY REQUIREMENTS



ATTENTION:

Carefully read the manual before starting using the control unit. Keep the instructions for future reference.



Do not open the device, touching any internal component can result in electric shock as voltages over 50 volts can be lethal. In order to reduce the risk of electric shock, do not disassemble the back of the device. Warranty shall be void if device is opened.

Before connecting the device to the power supply, ensure that all the connections are correct. Always disconnect the unit from the supply before making any modification on the wiring.



Any operation on the equipment must be operated by a qualified technician.

Failure to comply with these instructions can cause damages, fires or electric shock, and possible serious injuries!

POWER SUPPLY

The MT4X4 series control unit can be supplied from 85 to 260 Vdc-Vac, irrespectively of polarity in Vdc. Before use, ensure that the power cable is not damaged, knotted or pinched. Do not tamper with the power cable. Never disconnect the unit by pulling the cable, avoid touching the clamps. Do not carry out any connecting/disconnecting operation with wet hands. To disconnect the device, do not use objects such as levers. Immediately disconnect the device if you smell burning or see any smoke: contact technical service.

LIQUIDS

Do not expose the equipment to liquid spurts or drops, do not position it in places where humidity exceeds 90% and never touch it with wet or humid hands. If any liquid penetrates the control unit, disconnect immediately and contact technical service.

CLEANING

Disconnect the power cable before cleaning the control unit, using a dry cloth without any solvent or detergent, and compressed air.

OBJECTS

Never insert objects into the openings of the control unit. If this happens, disconnect the control unit and contact technical service.

USE RESERVED TO QUALIFIED PERSONNEL

The purchased good is an advanced electronic device that should not be used by non-qualified personnel. Any operation must be carried out by a qualified technician.

ACCESSORIES

The use of non-original accessories or spare parts may damage the unit and endanger users' safety. In event of fault, contact technical service.

LOCATION

Install the control unit indoor, in a place protected from water splashes and sun rays. Do not place near heat sources if exceeding the parameters stated in this manual. Position on a stable surface, far from any possible vibrations. Position the unit as far as possible from intense magnetic fields..

REPAIRS

Do not open the control unit. In case of fault, always contact qualified personnel. The opening of the control unit and/or the removal of the series identifying label automatically make the warranty void. The warranty seal is applied to all devices, any attempt to open the unit would cause the seal to break the consequent automatic cancellation of the warranty.

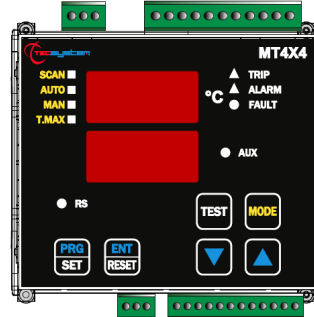
TECHNICAL INFORMATION

Mail: ufficiotecnico@tecsystem.it — tel: 02/4581861

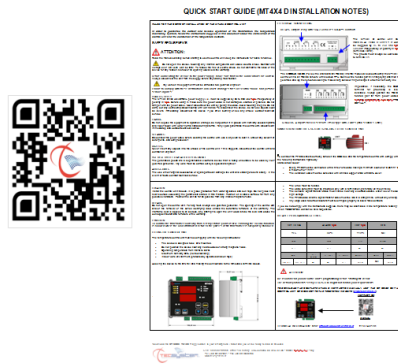
ACCESSORIES

The following object are present inside the box :

Control unit



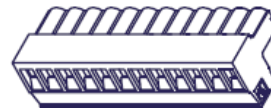
Start guide and QR code



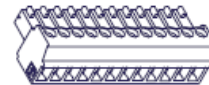
1 supply terminal 3 poles pitch 5
Code: 2PL0367 - Screws tightening torque 0.5Nm



1 relay terminal 11 poles pitch 5
Code: 2PL0359- Screws tightening torque 0.5Nm



1 Pt100 sensor terminal 12 poles pitch 3.81
Code: 2PL0420 - Screws tightening torque 0.25Nm



1 RS485 terminal 3 poles pitch 3.81 (*)
Code: 2PL0366 - Screws tightening torque 0.25Nm



(*) only for D version

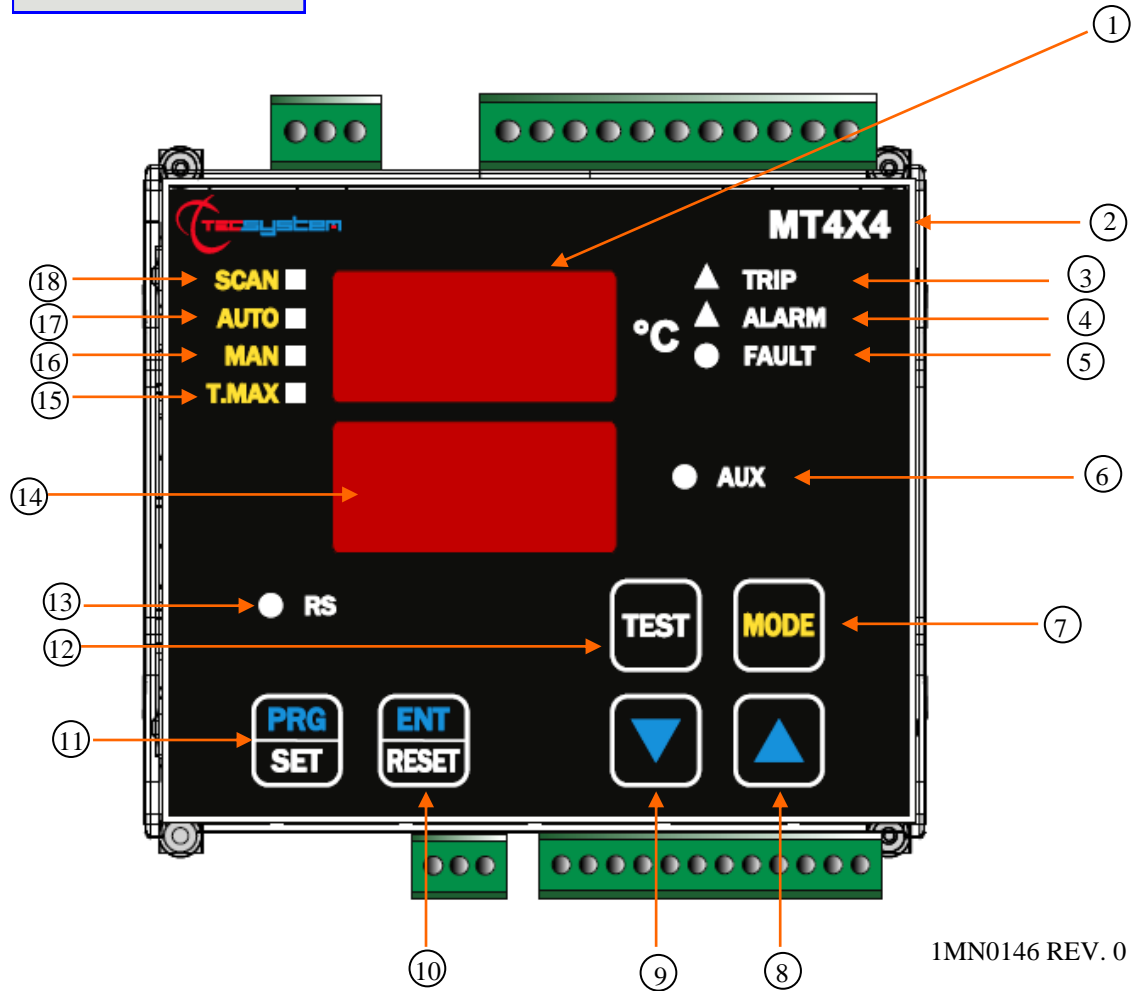
**ATTENTION: always install the device using the terminals included in the pack.
The use of terminals other than those included with the control unit might cause malfunctions.**

TECHNICAL SPECIFICATIONS	MT4X4 BASIC	MT4X4D
POWER SUPPLY		
Supply rated values	85-260 Vdc-Vac 50/60HZ	85-260 Vdc-Vac 50/60HZ
Vdc with reversible polarities	•	•
INPUTS		
4 inputs for RTD sensors, Pt100 type with 3 wires (max section 1.5mm ²)	•	•
Connections on removable terminal strips	•	•
Input channels protected against electromagnetic interference	•	•
Cable compensation for thermistors	500 m (1 mm ²)	500 m (1 mm ²)
OUTPUTS		
2 alarm relays (ALARM AND TRIP) SPDT	•	•
1 sensor or operating failure (FAULT) relay SPDT	•	•
1 ventilation management (AUX)relay SPST	•	•
Output relays with 10A-250Vac-res COS Φ =1 contacts.	•	•
Modbus RTU RS485 output	NO	•
DIMENSIONS		
106.40x110x 53.60mm	DIN	DIN
TESTS AND PERFORMANCE		
Construction in compliance with CE regulations	•	•
Protection from electrical interference EN 61000-4-4	•	•
Dielectric strength 1500 Vac for a min. between output relays and sensors, relays and power supply, power supply and sensors	•	•
Accuracy $\pm 1\%$ v/s, ± 1 digit	•	•
Ambient operating temperature from -20°C to $+60^{\circ}\text{C}$	•	•
Humidity 90% non-condensing	•	•
IP20 Protection	•	•

TECHNICAL SPECIFICATIONS	MT4X4 BASIC	MT4X4D
Blend PC/ ABS UL 94V0 self-extinguishing housing	•	•
Absorption 3VA	•	•
Digital linearity of sensor signal	•	•
Self-diagnostic circuit	•	•
Protection treatment of the electronic part	Option	Option
DISPLAY AND DATA MANAGEMENT		
2x13mm displays with 3 digits to display temperatures, messages and channels	•	•
3 LEDs to display the state of the alarms of the selected channel (ALARM-TRIP-FAULT)	•	•
4 leds selection of display mode (SCAN-AUTO-MAN-T-MAX)	•	•
1 LED to display the state of AUX	•	•
Temperature control from 0°C to 240°C (*)	•	•
1 alarm threshold for each channel	•	•
1 trip threshold for each channel	•	•
1 ON-OFF threshold for AUX ventilation	•	•
Sensor diagnostics (Fcc-Foc-Fcd)	•	•
Data memory diagnostics (Ech)	•	•
Access to programming through front keyboard	•	•
Automatic exit from relay programming, display and test after 1 minute's inactivity	•	•
Incorrect programming warning	•	•
Selection between channel automatic scanning, hottest channel or manual scanning	•	•
Storage of maximum temperatures reached by channels and alarm status	•	•
Front key to reset the alarms	•	•
Voting function	•	•
Failsafe function	•	•

(*)On demand, available version from -40°C to 200°C with alarm temperature management range from 0°C to 200°C

FRONT PANEL



1MN0146 REV. 0

1)	3-digit temperature display	10)	Enter/Reset key
2)	Control unit series	11)	Programming / Setting key
3)	TRIP (red) LED	12)	LED/relay test key
4)	ALARM (yellow) LED	13)	Modbus RS communication (green) LED (only MT4X4 D)
5)	FAULT (red) LED	14)	3-digit channel display
6)	AUX (yellow) LED	15)	T-max mode selection (red) LED
7)	Display Mode selection key	16)	Man mode selection (yellow) LED
8)	UP key	17)	Auto mode selection (green) LED
9)	DOWN key	18)	Scan mode selection (yellow) LED

DISPLAY

The first display is dedicated to temperatures

The second display to the monitored channel.

When switching the device ON or following a reset, the display shows: the MT4X4 control unit model, sensor type, VER "00" (firmware version), BAS (no option) or D digital and temperature unit range.

Pressing the MODE key, the display modes can be set:

- **SCAN:** the monitoring unit displays all the activated (°C) and deactivated (NO) channels scanning every 2 seconds.
- **AUTO:** the monitoring unit displays the hottest channel automatically.
- **MAN:** manual reading of the channel temperature using the up/down ▲▼.
- **T.MAX:** the monitoring unit displays the highest temperature reached by the sensors and any situation of: alarm or fault occurred after the last reset. Select channels with cursors ▲▼, reset values with RESET.

OPERATING PROGRAM CONTROL

To control the protection levels programmed, press the PRG key twice to access the **VIS** display mode. By repeatedly pressing the PRG key, you can scroll through all the previously loaded values in sequence. After 1 minute's keyboard inactivity, the programming display procedure is automatically abandoned.

To stop the display, press the ENT key.

NOTES ON SCAN AND MAN FUNCTIONS

During the SCAN and MAN modes, the operation of the MT4X4 can be displayed.

1) RUN CPU:

This message appears: at the unit starts or after the system reset, when the unit operates regularly without any system error.

2) Ech Err:

This message appears when a damage in the EEPROM memory is detected. Pressing Reset will cancel the message and restore the original default parameters, listed in the programming paragraph on pages 14-15. Return the control unit to TECSYSTEM for repair.

3) CAL Err:

This message appears when damage is found in the measurement circuit. The temperature values displayed might be incorrect. Return the control unit to TECSYSTEM for repair.

4) Pt Err :

This message appears when it is detected that one or more PT100 sensors are not working correctly, FOC, FCC and FCD indications in the temperature sensor diagnostics paragraph on page 17. In case of **Err** the FAULT relay will be de-energised.

The above messages will be displayed following the 1-2-3-4 priority stated.

NOTE: regardless of the display mode, in case of a sensor fault (fcc, foc or fcd), the control unit will automatically switch to **SCAN (PRIVILEGED SCAN)** mode, immediately allowing you to see the fault on the relative channel **CH**. (**Mode** key is disabled).

LED TEST

We suggest carrying out the control unit LED test regularly.

For this operation, press the TEST key briefly; all the displays turn on for 2 seconds.

If one of the LEDs does not work, please return the control unit to TECSYSTEM for repair.

ALARM RELAY TEST

This function allows you to carry out a test of the relay operation without having to use further devices. To start the test procedure, keep the TEST button pressed for about 5 seconds: TST appears for 2 seconds, confirming you have entered the Relay Test mode.

The LED that is lit shows the relay to be tested; use the cursors ▲▼ to select the desired relay.

Press the SET and RESET keys to energise and de-energise the relay to be tested; the display will show ON-OFF.

After 1 minute's keyboard inactivity, the RELAY TEST procedure will be automatically abandoned.

To stop the RELAY TEST procedure, press the TEST key.

Alternatively, you can use the PT100 simulator model: SIM PT100.

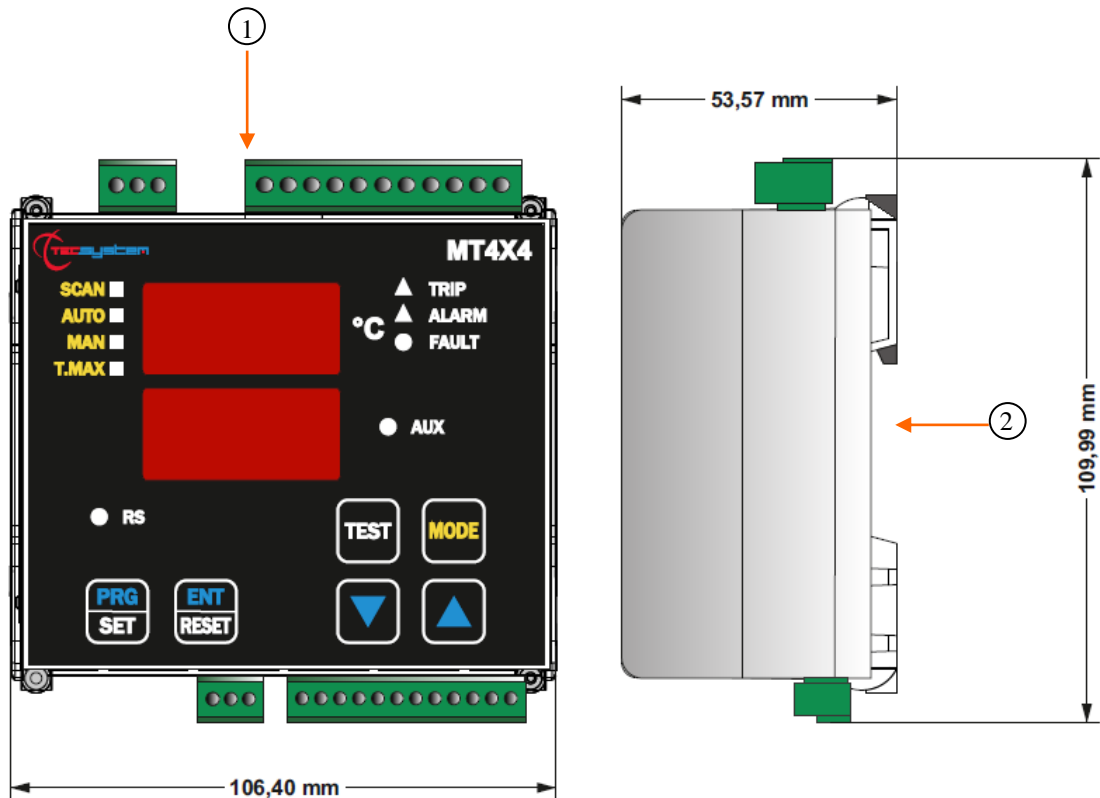
ATTENTION: accessing at the relay test mode will temporarily disable the failsafe function, the relays with function enabled switch (ALARM-TRIP-FAULT).

ALARM RELAY SILENCING

If you want to silence the ALARM signal press the RESET key: the relay de-energises and the ALARM LED, which was fixed, will start flashing. Silencing is automatically disabled when the temperature goes below the ALARM threshold

MOUNTING

Hooking the device to the DIN rail and making the connections to the removable terminal blocks.

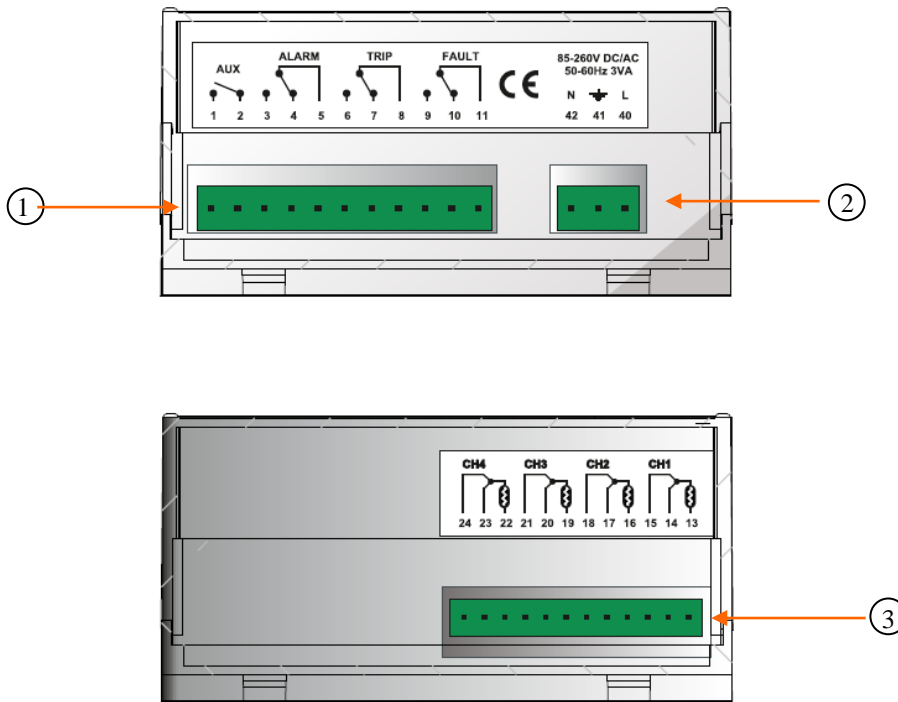


1MN0146 REV. 0

1)	Control unit	2)	Din mounting
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ELECTRICAL CONNECTIONS

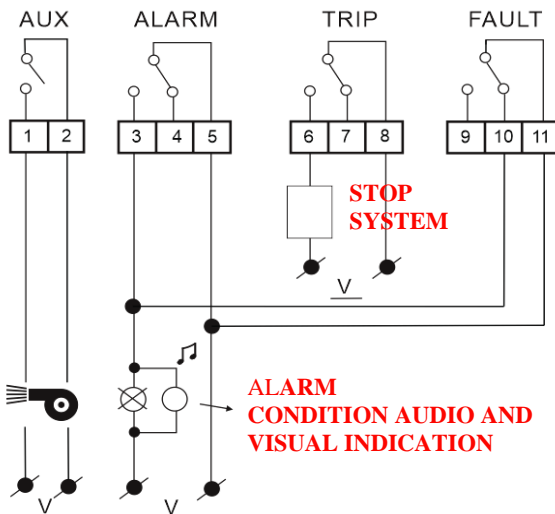
MT4X4 BASIC



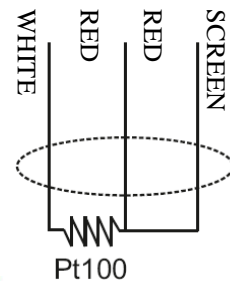
1)	Relays (AUX-ALARM-TRIP-FAULT)	3)	Pt100 sensors (white-red-red)
2)	Supply 85-260Vdc-ac 50/60Hz.		

Note: relay contact image in non-alarm condition, with the exception of the FAULT relay that opens: contacts 10-11 closed (NC) contacts 9-11 open (NO) fault condition identification. Read the Alarms and Ventilation paragraph on page 13 and see the opening of the fault contact.

RELAY CONNECTION EXAMPLE



Pt100 CONNECTION EXAMPLE

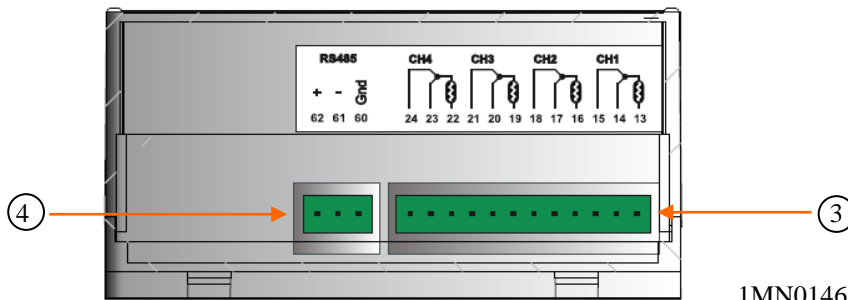
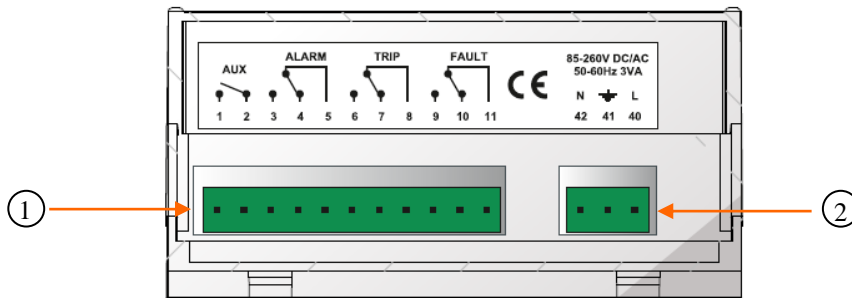


Note: before connecting the sensors to the control unit, read the Measurement signal transfer paragraph on page 16.

Output relay with 10A-250Vac-res $\cos\Phi=1$ contacts. $\cos\Phi=1$. 1MN0148 REV. 0

ELECTRICAL CONNECTIONS

MT4X4 D

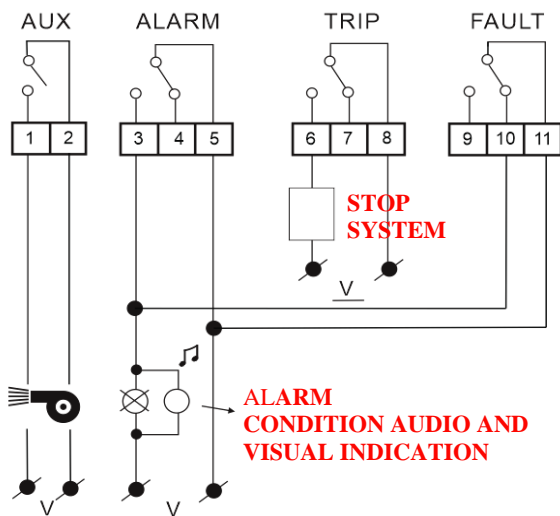


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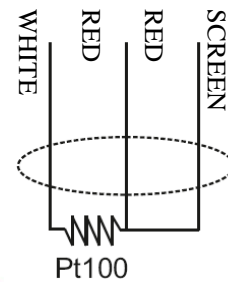
1)	Relays (AUX-ALARM-TRIP-FAULT)	3)	Pt100 sensors (white-red-red)
2)	Supply 85-260Vdc-ac 50/60Hz.	4)	Modbus RTU RS485 output

Note: relay contact image in non-alarm condition, with the exception of the FAULT relay that opens: contacts 10-11 closed (NC) contacts 9-11 open (NO) fault condition identification. Read the Alarms and Ventilation paragraph on page 13 and see the opening of the fault contact.

RELAY CONNECTION EXAMPLE



Pt100 CONNECTION EXAMPLE



Note: before connecting the sensors to the control unit, read the Measurement signal transfer paragraph on page 16.

Output relay with 10A-250Vac-res $\text{COS}\Phi=1$ contacts. $\text{COS}\Phi=1$. 1MN0148 REV. 0

POWER SUPPLY

The MT4x4 control unit can be supplied by 85 to 260 Vdc-Vac, 50/60Hz irrespectively of polarity in Vdc (terminals 40-42).

This is obtained thanks to the use of a tested power supply unit, newly designed and manufactured, that frees installers from worrying about the correct Vac and Vdc supply.

The ground must always be connected to terminal 41.

To protect the control unit from line overvoltages, we suggest using the PT-73- 220 electronic discharger, designed by TECSYSTEM S.r.l. for this specific purpose. As an alternative we suggest using 110 Vac or, even better, 110 Vdc supply voltages.

If an existing control unit must be replaced with a new one, to guarantee its correct and safe operation, the sensor/relay/supply connecting terminals must be replaced with the new terminals supplied.

ALARMS AND VENTILATION

Carry out the electrical connections on the removable terminal blocks only after disconnecting them from the unit.

When the control unit is in one of the modes mentioned below, it does not monitor the temperature and the relays are all blocked, The fault contact switches and the fault LED flashes.

- Vis. programming display
- PRG programming
- Relay test

The ALARM and TRIP relays switch only when the set temperature thresholds are exceeded.

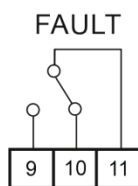
The FAULT contact, programmed in failsafe mode (default YES), opens (10-11) when the equipment is supplied only if the unit detects no fault on switching on, and stays in this condition until one of the following events occurs:

- Data memory fault (Ech message).
- Pt100 sensor fault (FCC short-circuited sensor, FOC interrupted sensor or Fcd quick temperature increase)
- CAL damage to the measurement circuit.
- Insufficient supply voltage.
- During the power on reset after programming (PRG), displaying the data (VIS) and test relay.

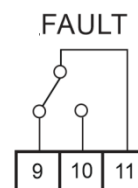
The FAULT failsafe can be disabled selecting FAULT failsafe "NO" see step 26-27 programming page 15.

NOTE: do not connect the FAULT relay to the transformer tripping circuit to avoid unwanted system interruptions.

FAULT CONTACT OPERATION (failsafe enabled)



FAULT 10-11 NC: ALARM FAULT OR POWER OFF



FAULT 10-11 NO: POWER ON OR NO FAULT

The AUX contact can be used to control the cooling fans, or it can be inserted in the conditioning system of the transformer room, see paragraph cooling Fan control on page 18.

NOTE: always disconnect the unit before performing any electrical connections.

FAULT AND RESET MESSAGE SEQUENCE



















Find below the sequence of fault messages and RESET function condition.

- | | | |
|-----------|----------------------------|--------------------------|
| 1) ECH | eprom fault | erasable message |
| 2) CAL | measurement circuit fault | erasable message |
| 3) FCD | quick temp. increase fault | resettable condition |
| 4) ERR PT | FCC or FOC sensor fault | non-resettable condition |

PROGRAMMING

MT4X4 BASIC/D

STEP	PRESS	EFFECT	PRESS	NOTES
1		Keep the PRG key pressed until the display shows PRG		
2		Select PRG SET for entering in the programming mode or PRG 1 to restore the default programmed value.	 	PRG 1 default value
3		CH1 is displayed CH1 activation		YES = CH1 Enabled NO = CH1 Disabled
4		Select YES or NO	 	Default YES
5		The ALARM threshold for (CH1) is displayed The Alarm LED flashes		Default 90°
6		Set the desired threshold	 	
7		The TRIP threshold for (CH1) is displayed The Trip LED flashes		Default 119°C
8		Set the desired threshold	 	
9		It is displayed the AUX YES FOR CH1 activation. The Aux LED flashes		info functioning fans: fan cooling control section page 18
10		Select YES or NO	 	Default YES
11		Repeat the above steps for all channels CH2 – CH4		
12		The display shows ON The Aux LED flashes		
13		Set the desired threshold AUX ON	 	Default 70°C
14		The display shows OFF The Aux LED flashes		
15		Set the desired threshold AUX OFF	 	Default 60°C
16		HFN (NO) is displayed The AUX LED flashes		Fan cyclic test for 5 min. every "n" hours
17		Set the desired number of hours	 	Default NO = function disabled
18		FCD (NO) is displayed		Fault for quick temperature increase (°C/sec)
19		Set the desired value (See FCD info on page 28)	 	Default NO (function excluded)

20		VOT (NO) is displayed (See VOTING on page 17)		
21		Set 1 or NO	 	Default NO (function excluded)
22		The display shows FLS (ALARM) flashing LED ALARM (info FAIL SAFE on page 27)		
23		Set YES or NO	 	Default NO
24		The display shows FLS (TRIP) LED flashes TRIP		
25		Set YES or NO	 	Default NO
26		The display shows FLS (FAULT) LED flashes FAULT		
27		Set YES or NO	 	Default YES
28		For MT4X4 (BAS) version jumps to step 35		
29		ADR <> "datum" is displayed		Modbus address Default 001
30		Set the address	 	From 1 to 255
31		BDR <> "datum" is displayed		Modbus transmission speed Default 19.2 Kb/s
32		Set the desired speed	 	From 2.4 Kb/s to 38.4 Kb/s
33		PAR <> "datum" is displayed		Parity bit selection Default EVE
34		Set the desired parity bit	 	None (N-1 or N-2), Even (EVE), Odd (ODD) See Data frame at page 19
35		END is displayed		End of programming
36		Press ENT to save the set data and exit programming		Err: incorrect programming of the LED values (note 6)
37		Return to step 1		See programming notes on page 16



ATTENTION :

We recommend you check the unit's programming before starting the device.

The default parameters set by TECSYSTEM might not match your requirements.

Programming the device is the end user's responsibility, the settings of the alarm thresholds and the enabling of the functions described in this manual must be checked (by a specialized engineer) according to the application and features of the system the control unit is installed on.

PROGRAMMING NOTES

- 1) The MODE key allows reversing the programming steps according to the sequence 37-20-18-12-1.
- 2) The TEST key allows exiting programming without saving the modified data.
- 3) After 1 minute's keyboard inactivity programming is abandoned without saving the data.
- 4) During programming the control unit does not control/protect the monitored machine.
- 5) At the end of programming the control unit is restarted and the FAULT relay is disabled until the unit is fully restarted.
- 6) If pressing ENT, "Err" appears, it means that one of the following mistakes has been made:

ERR ALL. = ALARM \geq TRIP (OR ALL CHANNELS ARE DISABLED)
ERR AUX = AUX-OFF \geq AUX-ON.
VOT ERR = THREE CHANNELS DISABLE

The device automatically switches to the programming step of the mistake.

NOTE: EVERY TIME THE CONTROL UNIT IS PROGRAMMED WITH DATA SAVING CONFIRMATION, THE VALUES STORED IN T-MAX ARE RESET TO THE TIME OF SAVING.

TEMPERATURE SENSORS

Each Pt100 thermometric sensor has one white and two red connectors (CEI 75.8 regulations). In the case of three-phase motors and transformers the CH1-CH2-CH3 channels must be always installed in the motor windings. The CH4 channel can be used for monitoring the ambient, in case you would like to control the installing room, using the MT4X4 control unit.

MEASUREMENT SIGNAL TRANSFER

All the cables transferring the Pt100 measurement signals must comply with the following under all circumstances:

1. Every Pt100 must be connected with a three-wire cable having a minimum section of 0.35mm² and a maximum of 1 mm².
2. The extension cable must be screened with tinned copper braid with an 80% cover
3. Conductors must be twisted, maximum recommended step 60mm
4. The cable screening must be grounded only with a termination, preferably on the unit side.
5. The sensors' signal transfer cable must not be near electrical cables, either low or medium-high voltage.
6. The Pt100 cable and the signal transfer cable must be laid in a straight line, without any winding.
7. Any caps used to butt conductors must be crimped properly to avoid false contacts.

NOTE: to install the sensors and signal transferring cable correctly, read the SCS/SENSOR installation rules manual.

What may happen when installation rules are not complied with.

The electrical field propagating from the power line of another circuit, couples capacitively with the conductors (in particular with unscreened cables). The effect of this coupling creates a signal that overlaps the signal transmitted by the nearby conductors, causing incorrect readings.

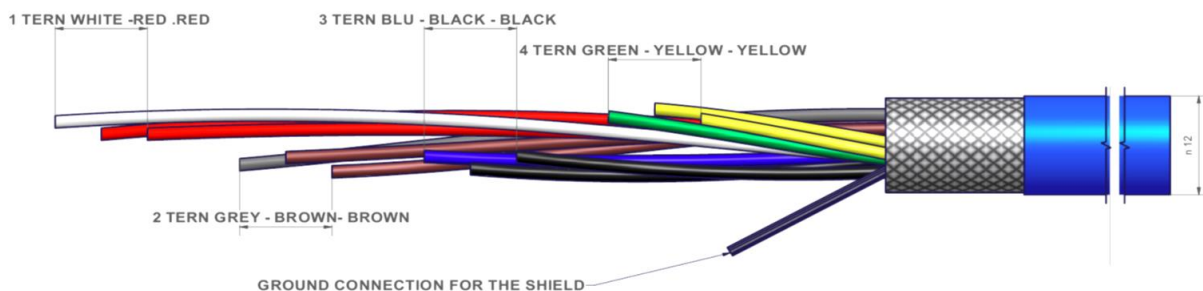
2) The variations in magnetic flux in the power lines may induce an electromotive force on the signal transferring cables (in particular non-twisted cables), that, being a closed circuit, generates a current. This interference current, multiplied by the circuit resistance, gives a voltage value that overlaps the signal to be transmitted, distorting the sensor measurement.

3) False contacts can alter the signal with the consequent variation in the temperature detected.

In specific cases, when the rules for connecting the Pt100 sensors are not complied with, the following anomalies can occur between the SCS box and the temperature control unit:

- a) incorrect temperature readings, alarms or anomalous tripping
- b) mechanical / electrical fault of the Pt100 sensors
- c) damage to the Pt100 inputs of the control unit.

TECSYSTEM S.r.l. has designed its own special cable to transfer the measurement signals, CEI-compliant, with all the protection requirements provided for: model **CT-ES**





NOTE: the use of cables not complying with the above might cause reading anomalies. It is always important to take into account that any interference on the signal lines might cause anomalies on the Pt100 inputs (CH1-CH2-CH3-CH4...) or on the sensors themselves.

All "MT" series control units have linearity of the sensor signal, with a maximum error of 1% of vfs.

TEMPERATURE SENSOR DIAGNOSTICS

In case of failure or exceeded full scale value of one of the thermometric sensors installed on the machine to protect, the FAULT relay opens immediately with the relative warning of faulty sensor on the corresponding channel (PT err).

Fcc indicates sensor short-circuited or minimum full scale value of the control unit exceeded -8°C (version $0^{\circ}\text{--}240^{\circ}\text{C}$) and -48°C (version $-40^{\circ}\text{C--}200^{\circ}\text{C}$)

Foc indicates sensor interrupted or maximum full scale value of the control unit exceeded 243°C (version $0^{\circ}\text{--}240^{\circ}\text{C}$) and 203°C (version $-40^{\circ}\text{C--}200^{\circ}\text{C}$)

To eliminate the message and reset the opening of the Fault contact, it is necessary to check the Pt100 connections and replace the faulty sensor (if any). If the minimum/maximum full scale value has been reached, check that the ambient conditions match the control unit reading.

Note: exceeding the minimum/maximum full scale value can also be caused by interference on the sensor lines; in this case we recommend that you check:

the correct installation of the sensors and above all of the extension cable (as stated in the paragraph MEASUREMENT SIGNAL TRANSFER)

The activation of: VOTING (see below) or FCD (see page 28) must always be operated taking into account the system working conditions.

CAL message display: it appears when damage is found in the measurement circuit. The temperature values displayed might be incorrect. Return the control unit to TECSYSTEM for repairs.

VOTING FUNCTION

The voting function derives from the redundancy concept that consists in duplicating the components of a system to increase their **reliability**.

How does VOTING work?

Using the redundancy principle, we use the sensors installed on the three phases U-V-W to monitor the transformer's operation, and at the same time ascertain the sensors are working correctly, discriminating against any false alarms (generated by installation errors).

By activating the **VOTING "1"** function, the control unit compares the temperature values recorded on the monitored CH1-CH2-CH3 channels and enables the switching of the **TRIP** contact only if the **TRIP** threshold has been exceeded on at least two channels over the same period T.

By selecting **VOTING "NO"** the function will be disabled.

Note: by setting Voting "1" the switching of the **ALARM** contact will anyway indicate the alarm threshold on each individual channel has been exceeded.

To enable the Voting function, read the programming section on pages 14-15.



Attention: To control the transformer correctly from a temperature point of view, enabling the VOTING function is allowed where the load distributed between the phases of the transformer is adequately balanced. In addition, any conditions of FAULT: FCC-FCC-FCD on two or more channels, with active voting, can determine the TRIP contact inhibition.

PROGRAMMED DATA DIAGNOSTICS

In case of failure of the internal memory or corruption of programmed data, just after switching on, **Ech** appears with the relevant Fault contact.

In this case, for safety reasons, the default parameters are loaded automatically (see programming table on pages 14-15). Eliminate **Ech** by pressing RESET and run programming to enter the desired values.

Finally switch the unit off and back on to check the memory works correctly, if it is damaged **Ech** will be displayed again (send the control unit to TECSYSTEM srl for repairs).

TEMPERATURE DIAGNOSTICS

When one of the temperature sensors senses a temperature 1°C higher than the alarm threshold, 5 seconds later the **ALARM** relay switches and the *ALARM* LED of the affected channel (*CHn*) lights up.

When the trip temperature limit is exceeded, the **TRIP** relay switches and the *TRIP* LED of the affected channel (*CHn*) lights up.

As soon as the recorded temperature returns to values equal to or lower than the limit set for the **ALARM** and **TRIP** relays switching, these relays de-energise and the corresponding LEDs switch off.

The **ALARM** and **TRIP** values are kept in the internal memory: they can be recalled by entering the Vis modes (programmed parameter display) and modified in PRG (programming) mode.

COOLING FAN CONTROL

The unit MT4X4 has one contact AUX; if properly programmed, it can control ON-OFF of fans for cooling system.

The high flexibility of the MT4X4 allows you to select, for each channel, the contact AUX.

Selecting **AUX: YES** on the channel, *CHn*, you will enable the switching of contact AUX in relation to thresholds ON - OFF programmed for AUX.

Selecting **AUX: NO** the channel will not enable the switching of contact AUX.

The thresholds AUX (ON – OFF) can be programmed to the step 12-15 of the programming page 14.

The values of ON and OFF can be programmed depending on the range of the device. AUX ON must always be greater by at least 1 ° C since AUX OFF (recommended Δ FAN (POWER ON-OFF) + 10 ° C).

The AUX led lights up when the temperature exceeds(1°C) the AUX ON threshold, the corresponding relay switches, and turns off when the temperature goes below (1°C) the AUX OFF threshold, the corresponding relay switches.

AUX TEST

By programming (**HF_n**), it is possible to have the fans operating 5 minutes every "xxx" hours, regardless of the column or ambient temperature values (i.e.: with HF_n=001 the fans are activated for 5 minutes every hour).

This function aims at verifying the fan operation and their control apparatus periodically.

By setting **NO** this function is inhibited.

To enable the Hfn function, read the programming section on pages 14-15.



IMPORTANT WARNING

Before carrying out the isolation test of the electrical panel the control unit is installed on, disconnect it together with the sensors from the power supply to prevent it from being seriously damaged.

RS485 MODBUS OUTPUT

(ONLY FOR MT4X4 D)

INTRODUCTION TO THE MODBUS INSIDE MODULE

The MODBUS INSIDE expansion module is built in the monitoring unit and allows data transfer on a RS485 line with MODBUS RTU protocol, maximum 32 devices.

OPERATING NOTES

For the module to work correctly, it is necessary to set the RS485 network set-up parameters: address, baud rate, parity bit. See programming steps 29 to 34 on page 15.

The serial communication of the temperature control monitoring unit is active only when the MT4X4 D is in temperature control mode in one of the intended modes (Scan, Auto, Man and T.Max).

When other functions such as programming, programming display and relay test are activated, the ModBus communication is temporarily deactivated.

DATA TRANSMISSION ON MODBUS NETWORK

The MODBUS INSIDE internal module allows connecting the MT4X4 control unit to an RS485 network with Modbus RTU protocol in order to read the data shown in the MODBUS table on page 22 and write those in the notes for remote programming; the module is always in slave mode.

The MT4X4 D control unit is in communication with the network only when it is in temperature reading mode, while it is inactive when in the following modes: display, programming and relay test.

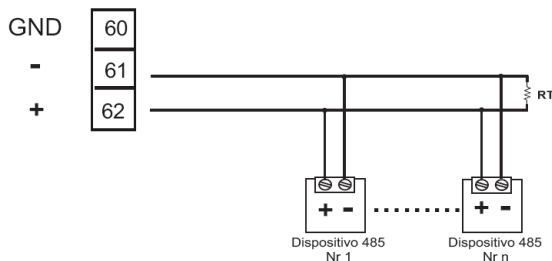
RS485 ELECTRICAL CONNECTIONS

As far as the signal cable to be used in order to ensure the correct network operation is concerned, we recommend you follow the provisions of the EIA RS485 standard which suggests using a 24AWG twisted pair.

The twisted pair that connects units in RS485 might need a 120 ohm end resistor on the last unit of the series.

Connect the twisted pair paying attention to polarities and lay the network avoiding to make sharp bends or ring windings in order not to modify line impedance. If necessary, the GND terminal for grounding is also available.

Always position the RS485 twisted pair far from power cables.



1MN0095 REV.

DATA FRAME

The frame in asynchronous transmission consists of: 1 start bit, 8 data bits, 1 parity bit (even or odd, if the parity has been set) and 1 stop bit.

With selection parity (none) you can select N-1 (1 stop bit) or N-2 (2 stop bits).

Admitted baud rates are: 2400, 4800, 9600, 19200 and 38400.

If not otherwise specified, the word length (DATA) is 16 bits.

DATA PACKET

A complete sequence of request/answer consists of the following:

Master request:

SLAVE ADDRESS	- 1 byte
FUNCTION CODE	- 1 byte
DATA	- variable, it depends on the function code
CRC	- 2 bytes

Slave answer:

SLAVE ADDRESS	- 1 byte
FUNCTION CODE	- 1 byte
DATA	- variable, it depends on the function code
CRC	- 2 bytes

FUNCTION CODE

The ModBus module supports the following function codes:

- 3₍₁₀₎**: - holding register reading
- 16₍₁₀₎**: - register multiple writing

If ModBus receives a message and a CRC error is detected, no answer is given.

CODE 3₍₁₀₎

Request:

Slave address, code 3₍₁₀₎, Starting address HI, Starting address LO, Number of Point HI, Number of Point LO, Crc LO, Crc HI.

Answer:

Slave address, code 3₍₁₀₎, Byte count, Data HI, Data LO....., Crc LO, Crc HI.

CODE 16₍₁₀₎

Request:

Slave address, code 16₍₁₀₎, Starting address HI, Starting address LO, Number of Point HI, Number of Point LO, Byte count, Data HI, Data LO....., Crc LO, Crc HI.

Answer:

Slave address, code 16₍₁₀₎, Starting address HI, Starting address LO, Number of Register HI, Number of register LO, Crc LO, Crc HI.

NOTES FOR REMOTE PROGRAMMING

The writeable registers are shown in the MODBUS MAPPING TABLE as W or RW (**write or read/write**) max number of registers 72, see table page. 22.

If a channel is not enabled and/or the information is not provided for, the following answers are given:

1. **Measured temperatures** = 0000 (0°C)
2. **Temperature AL./TRIP** = Value written in E2PROM
3. **Channel state** = 0000
4. **Channel setting** = %00000000; %xxxxxxx0 (x=n.d.)

Also in remote programming via ModBus you must take into consideration that the Alarm thresholds must be lower than the Trip thresholds and that the Fan-on thresholds must be higher than the Fan-off thresholds.

If you try to set these thresholds wrongly, the MT4X4 D monitoring unit won't proceed with programming and data storage; therefore in the following readings you will read the data relevant to the previous programming.

After sending a writing request, the monitoring unit will require approximately 1" to store the data in eeprom; during the storage phase, the ModBus module will not be able to process other requests.

If the programming request is successful, the control unit automatically resets and loads the newly set values.

The "RELAYS STATUS" information indicates the state of excitation of the coils of the relays, so it will be subject to the "FAIL SAFE" commands.

If writing information is sent towards a READ-only register, the data will be binned without affecting the message received.

At the end of the Write command, data compatibility is checked:

1. **In case of incompatibility, the answer is an "exception" and the data packet is refused in full. The code of the first wrong datum can be requested reading the "Datum error received" register. (NB: this code is lost during RESET, switching on or data writing in E2PROM);**
2. **If the data are correct, they are transferred into the non-volatile memory (E2PROM), historical data are cancelled (Tmax=0°C) and, then, a system RESET is forced.**
3. **If the WRITE command entails only writing "COMMANDS", it will be performed autonomously and without a RESET, that is without affecting the control unit data.**

ERROR CODES (exception codes)

In case of a wrong request, ModBus will answer with modified codes and codified errors according to the following:

- 1: - Unsupported function code
- 2: - Wrong data address
- 3: - Wrong data (for instance length)

The memory area containing the HFN datum must undergo no forcing.

In the case in which all the fans are turned off (AUX) the test of the relay will not take place.

ILLEGAL DATA

On the other hand, some combinations are programming errors because they are wrong settings; in this case the error code is ILLEGAL_DATA. This information is accessible to ModBus by reading the register 7.

NO ERROR	No error 00
CH_1 Trip ≤ Alarm	Code error 01
CH_2 Trip ≤ Alarm	Code error 02
CH_3 Trip ≤ Alarm	Code error 03
CH_4 Trip ≤ Alarm	Code error 04
AUX ON ≤ OFF	Code error 017
No channel enabled	Code error 019
Value HFN > max see table: SYSTEM - Setting and Status	Code error 020
Value FCD > max see table: SYSTEM - Setting and Status	Code error 021
Value Voting > max see table: SYSTEM - Setting and Status	Code error 023
Function voting error (channels not enabled)	Code error 024

Note. If the value of Voting is higher than the max value expected for the model in question, it will be set equal to "0", that is NO_VOTING.

GENERAL UNIT NOTE

The models of the unit can be equipped with different options ; to avoid disruption of production , their existence is defined by Fw indicated power , with messages dedicated on display LEDs .

This information can be accessed by reading the Modbus register 6 (option) with the following meaning :

LOW Byte

Bit_0 = D Modbus RS485

HIGH Byte

Bit_0/1 = 00 - Range 0°C - 240°C

Bit_0/1 = 10 - Range -40°C ÷ +200°C

Bit_4/7 = 0000 sensor Pt100

In case of Ethernet option Modbus and 4.20mA mode shall not be active on the display. They will be readable from the log.

Note: in case the values programmed from ModBus are out of range, it will generate a "exception" error response to date.

POLLING FREQUENCY

We recommend polling frequencies equal to or greater than 1 second are adopted.

More frequent polling can overload the system without any benefit whatsoever. . In multi-device RS485 lines, interrogated in sequence, it may be useful to enter a delay between polls in relation to: the number of connected devices, the communication speed and the number of read registers.

MODBUS MAPPING TABLE

HEADER (information and commands):

Address LO ⁽¹⁰⁾	Data HI	Data LO	R: read W:write RW: read/write
1	Model – MSD (ASCII)	Model - 3° Digit (ASCII)	R
2	Model - 2° Digit (ASCII)	Model – LSD (ASCII)	R
3	Space (20H)	Vers. Fw – MSD(ASCII)	R
4	Vers. Fw - 2° Digit (ASCII)	Vers. Fw – LSD(ASCII)	R
5	Channels qty (2*ASCII)		R
6	Options (see note)	Options (see note)	R
7	00	Wrong datum received	R-see tab.
8	00	Info various causes	R-see tab
9	00	Commands	W-see tab.

SYSTEM: Setting and Status

Address LO ⁽¹⁰⁾	Data HI	Data LO	Note 1	Note 2	R: read W:write RW: read/write
10	00	HFN (Fan test)	0=No test	1÷200h	RW
11	00	FCD	temperature increment	0=No FCD 1÷30°/sec	RW
12	00	Voting	0=No Voting 1=YES		RW
13	00	CPU Setting	See Note		RW
14	00	CPU Error	See Note		R
15	00	Relays Status	See Note		R
16	00	FREE	See Note		R

17	00	Address	Modbus address	1÷255	R
18	00	Bdr	Modbus baud rate	0=2400 1=4800 2=9600 3=19200 4=38400	R
19	00	Parity	Modbus parity bit	0=N-1 None(1stop) 1=Even 2=Odd 3=N-2 None(2stop)	R
20	00	FREE	See Note		R

TEMPERATURE AUX:

Address LO ₍₁₀₎	Data HI	Data LO	Note 1	Note 2	R: read W:write RW: read/write
21	2'compl. sign	AUX_1 ON	1°C ÷ 240°C 1°C ÷ 200°C (*)		RW
22	2'compl. sign	AUX_1 OFF	1° to ÷ 240° 1°C ÷ 200°C (*)		RW
23	00	FREE	See Note		R
24	00	FREE	See Note		R

(*) for version -40°C ÷ +200°C

TEMPERATURES channels 1÷4:

Address LO ₍₁₀₎	Data HI	Data LO	Note 1	Note 2	R: read W:write RW: read/write
25	2'compl. sign	2'compl. Ch1 temper.	-10°C ÷ 240°C -48°C ÷ 200°C (*)		R
26	2'compl. sign	2'compl. Ch1 max temperat.	0°C ÷ 240°C 0°C ÷ 200°C (*)		R
27	2'compl. sign	2'compl. Ch1 temper. alarm set point	1°C ÷ 240°C 1°C ÷ 200°C (*)	(AL)	RW
28	2'compl. sign	2'compl. Ch1 temper. trip set point	1°C ÷ 240°C 1°C ÷ 200°C (*)	(TRP)	RW
29	2'compl. sign	2'compl. Ch2 temper.	-10°C ÷ 240°C -48°C ÷ 200°C (*)		R
30	2'compl. sign	2'compl. Ch2 max temperat.	0°C ÷ 240°C 0°C ÷ 200°C (*)		R
31	2'compl. sign	2'compl. Ch2 temper. alarm set point	1°C ÷ 240°C 1°C ÷ 200°C (*)	(AL)	RW
32	2'compl. sign	2'compl. Ch2 temper. trip set point	1°C ÷ 240°C 1°C ÷ 200°C (*)	(TRP)	RW
33	2'compl. sign	2'compl. Ch3 temper.	-10°C ÷ 240°C -48°C ÷ 200°C (*)		R
34	2'compl. sign	2'compl. Ch3 max temperat.	0°C ÷ 240°C 0°C ÷ 200°C (*)		R

35	2'compl. sign	2'compl. Ch3 temper. alarm set point	1°C ÷ 240°C 1°C÷200°C (*)	(AL)	RW
36	2'compl. sign	2'compl. Ch3 temper. trip set point	1°C ÷ 240°C 1°C÷200°C (*)	(TRP)	RW
37	2'compl. sign	2'compl. Ch4 temper.	-10°C ÷ 240°C -48°C÷200°C(*)		R
38	2'compl. sign	2'compl. Ch4 max temperat.	0°C ÷ 240°C 0°C÷200°C (*)		R
39	2'compl. sign	2'compl. Ch4 temper. alarm set point	1°C ÷ 240°C 1°C÷200°C (*)	(AL)	RW
40	2'compl. sign	2'compl. Ch4 temper. trip set point	1°C ÷ 240°C 1°C÷200°C (*)	(TRP)	RW
41	00	00			R
42	00	00			R
43	00	00			R
44	00	00			R
45	00	00			R
46	00	00			R
47	00	00			R
48	00	00			R
49	00	00			R
50	00	00			R
51	00	00			R
52	00	00			R
53	00	00			R
54	00	00			R
55	00	00			R
56	00	00			R

(*) for version -40°C ÷ +200°C

CHANNELs 1÷4: Setting

Address LO (10)	Data HI	Data LO	Note 1	Note 2	R: read W:write RW: read/write
57	00	Ch1 Setting	See Note CHx		RW
58	00	Ch2 Setting	See Note CHx		RW
59	00	Ch3 Setting	See Note CHx		RW
60	00	Ch4 Setting	See Note CHx		RW
61	00	00	--		R
62	00	00	--		R
63	00	00	--		R
64	00	00	--		R

CHANNELs 1÷4: Status

Address LO (10)	Data HI	Data LO	Note 1	Note 2	R: read W:write RW: read/write
65	Ch1 story	Ch1 status	See Note CHx		R
66	Ch2 story	Ch2 status	See Note CHx		R
67	Ch3 story	Ch3 status	See Note CHx		R
68	Ch4 story	Ch4 status	See Note CHx		R
69	00	00	--		R
70	00	00	--		R
71	00	00	--		R
72	00	00	--		R

REGISTER NOTE

INFO various causes (READ)

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	-	-	-	-	(*) RESET (R) has taken place

COMMANDS (WRITE)

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	-	-	(*) Reset CPU_Error	(*) Reset historical data	(*) Zero. BIT: RESET has taken place

CHn SETTING

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	--	--	--	AUX	CAN_enabled

CHn STATUS

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	TRIP	ALARM	--	AUX	FCD	FOC	FCC

CHn STORY

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	TRIP	ALARM	--	--	--	FOC	FCC

RELAY STATUS (coil energizing status)

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	FAULT relay 1=ON	TRIP relay 1=ON	ALARM relay 1=ON	--	AUX relay 1=ON

CPU ERROR

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	--	PT ERROR	CAL	FCD Fault	ECH

CPU SETTING

BIT 7	BIT 6	BIT 5	BIT 4	BIT 3	BIT 2	BIT 1	BIT 0
--	--	--	Failsafe fault	Failsafe trip	Failsafe alarm	--	--

FAIL SAFE FUNCTION

The MT4X4 has n.o selection (contact open) / n.c (normally closed contact) for ALARM, TRIP and FAULT relays, programming steps 22 to 27 page 15. The selection of the setting YES/NO introduces functions Fail Safe and No Fail Safe.

ALARM AND TRIP

Setting NO (NO Fail safe) normally open contacts are in positions 3-5 Alarm and 6-8 Trip, they switch only when limits are reached preset temperature.

Setting YES (Fail Safe) normally closed contacts are in positions 3-5 Alarm and 6-8 Trip, they switch only when limits are reached preset temperature.

FAULT

Setting YES (Fail safe) the contact 10-11 is positioned as normally open, switches (closed) when a fault condition is identified; see section on page 13 alarms and ventilation.

Setting NO (NO Fail safe) the contact 10-11 is positioned as normally closed, switches (open) when a fault condition is identified; see section on page 13 alarms and ventilation.

Disabling the failsafe function on the fault contact the unit will no longer be able to report the fault for lack of power. In this case it is suggested that the enabling of the fail safe on the ALARM contact for the above indication.

NOTE: When the unit is located in one of the methods described below does not monitor heat, also the relay will all be banned, the FAULT led start blinking.

- Vis. display programming.
- PRG programming.
- Test of the relays.
-

The FAIL SAFE is temporarily disabled The FAULT relay switches.

ATTENTION: accessing at the relay test mode will temporarily disable the failsafe function, the relays with function enabled switch (ALARM-TRIP-FAULT).

Pt100 EXTENSION CABLE TECHNICAL SPECIFICATIONS

1. Cable 20 x AWG 20/19 Cu/Sn
2. Section 0.55 mm²
3. Flame retardant insulation PVC105
4. CEI 20.35 IEC 332.1 regulations
5. Maximum operating temperature: 90°C
6. Conformation: 4 sets of three twisted and coloured conductors
7. Shield in Cu/Sn
8. Flame retardant PVC sheath
9. External diameter 12mm
10. Standard conformation in 100m coils

FCD FUNCTION

The MT series equipment boasts an innovative control function combined with the dynamic status of the Pt100 sensor.

Activating FCD, the control unit analyses the increase in temperature ΔT (*) recorded in a second (**°C/sec**).

Enabling the function, the user can select the value (ΔT) from a minimum of 1°C/sec to a maximum of 30°C/ sec. If the value sensed is higher than the value set by the user, the control unit inhibits the possible activation of the ALARM and TRIP alarms and switches the FAULT relay (9-10-11), displaying the message "**Fcd fault**".

Example: if we set the function to 5°C, FAULT will switch for FCD only if the control unit senses an increase in ΔT of over 5°C in a second on the monitored system.

Setting "no" disables the FCD function.

When a channel is in FAULT for FCD, the relative Alarm and Trip warnings are inhibited; therefore only the over-quick temperature increase is highlighted.

Press Reset to delete the FCD warnings on all channels and reset the FAULT relay.

Possible FCD applications

Identification of a possible induced interference on the Pt100 sensor line

If the installation instructions are not complied with (see page 16), any interference on the Pt100 sensor line can cause false readings or anomalous alarms.

Setting the FCD function in a temperature range of between 1°C and 10°C (5°C recommended), the effects caused by false readings can be suppressed and the alarm relay activation can be prevented, as shown above.

Corrective actions: check the installation of the sensor extension cable is in line with the instructions given in the paragraph on the measurement signal transfer on page 16.

Identification of a sensor fault or faulty connection

In case of a faulty connection or sensor fault, a quick positive or negative variation in temperature might occur, leading to the system tripping or the alarms of the monitored system to be triggered.

In this specific case we recommend the FCD function to be set in a temperature range of between 10°C and 20°C.

Corrective actions: check the terminals the sensor is connected to are tightened and replace the faulty sensor, if required.

Identification of the electrical motor rotor block

In case of temperature control of the electrical motors, the quick temperature increase might be due to a blocked rotor.

In this specific case we recommend the FCD function to be set in a temperature range of between 20°C and 30°C. This setting is recommended in order to prevent the FCD function from activating during motor startup, or where the ΔT /sec. increase varies quickly.

(*) The ΔT value shows the temperature range for each second.

NOTE: you should not enable the FCD function with active VOTING.

WARRANTY CONDITIONS

The Product purchased is covered by the manufacturer's or seller's warranty at the terms and conditions set forth in the "Tecsystem s.r.l.'s General Conditions of Sale", available at www.tecsystem.it and / or in the purchase agreement.

The warranty is considered valid only when the product is damaged by causes attributable to TECSYSTEM srl, such as manufacturing or components defects.

The warranty is invalid if the Product proves to have been tampered with / modified, incorrectly connected, because of voltages outside the limits, non-compliance with the assembly and use technical data, as described in this instruction manual.

The warranty is always ex Corsico as stated in the "General Conditions of Sale".

TROUBLESHOOTING	CAUSES AND SOLUTIONS
The control unit does not switch on and the supply to terminals 40-42 is correct.	Check that: the connector is correctly inserted into its housing, the wires are tightened, there is no evidence of burning on the connectors. Disconnect the power supply, carry out the above and reconnect.
One of the four channels is in FAULT due to FOC/FCC	Check the connections of the Pt100 sensors, check the instructions given in the paragraphs: <i>measurement signal transfer and temperature sensor diagnostics on page 16-17.</i>
When turning on, the display shows "ECH"	Strong interference has damaged the stored data. See the paragraph Programmed data diagnostics on page 18.
All the PT100 sensors are in FCC.	Incorrect sensor connection, the terminal block has been inserted upside down. <i>Check the connections and the terminal board.</i>
The temperature shown by one or more channels is wrong.	Contact the <i>TECSYSTEM Technical Department.</i>
Sudden trip of the main switch. The temperature is on standard levels. Just one channel has caused the trip.	Check the temperatures recorded in T-MAX, check the instructions given in the paragraphs: <i>measurement signal transfer and temperature sensor diagnostics on page 17. Activate the FCD function.</i>
FCD warning	See the FCD function on page 28.
Contact <i>TECSYSTEM Technical Department</i> if the problem persists.	

EQUIPMENT DISPOSAL

European directive 2012/19/EU (WEEE) has been approved to reduce electrical and electronic waste and promote the recycling and reuse of the materials and components of said equipment, cutting down on the disposal of the residues and harmful components of electrical and electronic materials.



All the electrical and electronic equipment supplied after 13 August 2005 is marked with this symbol, pursuant to European directive 2012/19/EU on electrical and electronic waste (WEEE). Any electrical or electronic equipment marked with this symbol must be disposed of separately from normal domestic waste.

Returning used electrical devices: contact TECSYSTEM or your TECSYSTEM agent for information on the correct disposal of the devices.

TECSYSTEM is aware of the impact its products have on the environment and asks its customers active support in the correct and environmentally-friendly disposal of its devices.

USEFUL CONTACTS

TECHNICAL INFORMATION : ufficiotecnico@tecsystem.it

SALES INFORMATION : info@tecsystem.it

